

Date: Wednesday, 2/15/2006 3:46:20 PM
 User: Kim Johnston

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : BUSHING
 Job Number : 25835
 Estimate Number : 10725
 P.O. Number : N/A Part Number : D2652
 This Issue : 2/15/2006 S.O. No. : N/A Drawing Number : D2652 REV A
 Prsht Rev. : NC Project Number : N/A
 First Issue : N/A Type : MACHINED PARTS Drawing Revision : A
 Previous Run : 25373 Material : N/A
 Written By : SEE COMMENT BELOW Due Date : 3/6/2006 Qty: 200 Um: Each
 Checked & Approved By : JF 06.02.16
 Comment : Est Rev:B 02/06/13 Now machined in house. NG

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 M303R0500 303 Round Bar 0.500"



Comment: Qty.: 0.0578 f(s)/Unit Total: 11.5500 f(s)

Material: 303 ss .500" Round Bar

(M303R0500)

Batch: M190599.00/pied/M19488 3.5

J.F. 06/04/27

2.0 HARDINGE HARDINGE CNC LATHE SMALL



Comment: HARDINGE CNC LATHE SMALL

1-Turn as per Folio FA250 & Dwg D2652

2-Deburr

J.F. 06/04/27

208

3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

J.F. 06/04/27

208

4.0 QC8 SECOND CHECK



Comment: SECOND CHECK

MS 06/04/27

208

5.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: ST54

AL 06/04/27

208

Job Completion



Level 21 inspection
 CY 06/04/27

06/04/28

208

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: ☒ Date: 06/04/20
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART AEROSPACE LTD		Work Order:	25835
Description: Bushing		Part Number:	D2652
Inspection Dwg: D2652 Rev: A			Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

First Article

Prototype

[illegible]

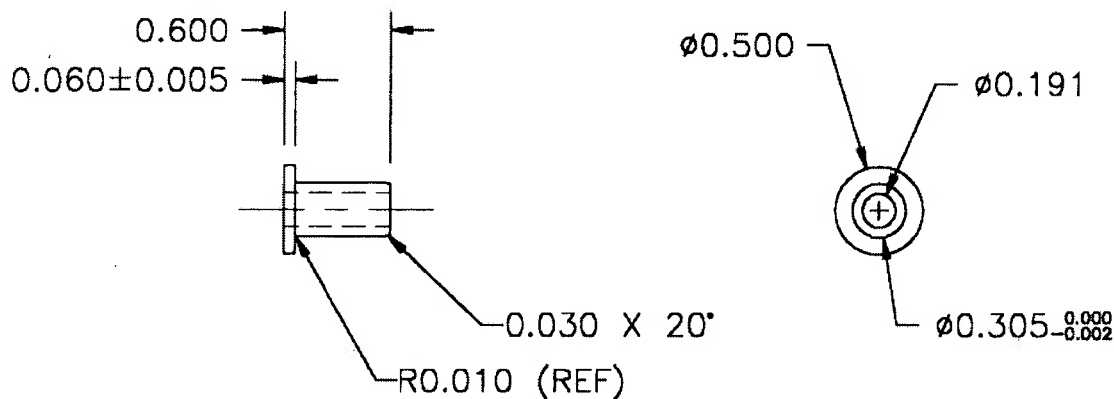
Measured by: J.F.	Audited by: MS	Prototype Approval: N/A
Date: 06/04/26	Date: 06/04/26	Date: N/A

Rev	Date	Change	Revised by	Approved
A	03.12.12	New Issue	KJ/RF	



DESIGN <i>[Signature]</i>	DRAWN BY <i>[Signature]</i>	DART AEROSPACE USA, INC. FAIRCHILD INTERNATIONAL AIRPORT, WA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2652	REV. A SHEET 1 OF 1
DATE 97:03:25		TITLE BUSHING	SCALE 1:1

RELEASED
97/04/25 DS



MATERIAL: AISI 303 SS

NOTE: BREAK ALL SHARP CORNERS 0.010 MAX

TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 25835

Date: Thursday, 4/27/2006 3:26:16 PM
 User: Chantal Lavoie

**INVENTORY ITEMS PICKED
 FOR SLIP NUMBER 2104**

Project No. : N/A
Customer : Dart Helicopters Services
Part Number : D2652
Job Number : 25835

Drawing Number : D2652 REV A
Drawing Name : BUSHING
Due Date : / /
Qty : 208
Slip # : 2104

		Location	Store	Picking	Lot No.	Serial No.	Req'd	Taken
1.0	M303R0500							
	303 Round Bar 0.500"							
	Available 44.80	MAIN			19059		12.02	12.0200 f
		MAIN			19488		12.02	12.0200